

# Purchase Order Receipt Listing

Thursday, March 13, 2014 2:39:16 PM

All amounts are calculated in domestic currency.

Page 1 of 1

All Vendors PO ID PO23221 Receipt Dates from 3/13/2014 to 3/13/2014 All Line Item Types  
All Item ID/GL/WOs All Rec. Employees All Currencies  
Grouped by Vendor ID

| Purchase Order ID/<br>Curr Type                               | Line Nbr/<br>Insp Req | Project ID | Reference/<br>Description/<br>Cert Std | PO U/M/<br>Stock U/M | Required Date | Receiv Date/<br>Emp | Receiv Qty<br>(PO U/M) | Cost Per Unit/<br>Receiv Value | Inspected Qty/<br>Rejected Qty<br>(PO U/M) | MIRB Qty/<br>Reject Qty | Book Amt |
|---|-----------------------|------------|--|----------------------|---------------|---------------------|------------------------|--------------------------------|--|-------------------------|----------|
| Vendor ID \ Vendor Name VC-MAR001 Marmom/Keystone Canada Ltd. |                       |            |  |                      |               |                     |                        |                                |  |                         |          |
| PO23221   | 1                     |            | M6061T6T0.375W.0 f                     |                      | 3/11/2014     | 3/13/2014           | 204.0000               | \$1.76                         | 0.0000                                     | 0                       | \$339.21 |
|   |                       |            | 58                                     |                      |               |                     |                        |                                |  |                         |          |
| CAD   | No                    |            | 6061-T6 RD Tube .375 x.058W            | f                    | 200.0000      | DESI02              |                        | \$339.21                       | 0.0000                                     | 0                       |          |
|   |                       |            | M128495                                |                      |               |                     |                        |                                |  |                         |          |
|   | 2                     |            | M6061T6T0.500W.0 f                     |                      | 3/11/2014     | 3/13/2014           | 300.0000               | \$1.91                         | 0.0000                                     | 0                       | \$574.31 |
|   |                       |            | 58                                     |                      |               |                     |                        |                                |  |                         |          |
|   | No                    |            | 6061-T6 RD Tube .500 x.058W            | f                    | 300.0000      | DESI02              |                        | \$574.31                       | 0.0000                                     | 0                       |          |
|   |                       |            | M128495                                |                      |               |                     |                        |                                |  |                         |          |
|   | 3                     |            | M6061T6T1.000W.06 f                    |                      | 3/11/2014     | 3/13/2014           | 60.0000                | \$3.34                         | 0.0000                                     | 0                       | \$200.47 |
|   |                       |            | 5                                      |                      |               |                     |                        |                                |  |                         |          |
|   | No                    |            | 6061T6 RD TUBE 1.00 x.065W             | f                    | 60.0000       | DESI02              |                        | \$200.47                       | 0.0000                                     | 0                       |          |
|   |                       |            | M128495                                |                      |               |                     |                        |                                |  |                         |          |
|   | 4                     |            | M304TS0.750W.065 f                     |                      | 3/11/2014     | 3/13/2014           | 600.0000               | \$1.46                         | 0.0000                                     | 0                       | \$877.72 |
|   |                       |            | 304 SQ Tube .75x.75x.065W              | f                    | 600.0000      | DESI02              |                        | \$877.72                       | 0.0000                                     | 0                       |          |
|   | No                    |            | M128495                                |                      |               |                     |                        |                                |  |                         |          |
|   | 5                     |            | M304TR0.500W.035 f                     |                      | 3/11/2014     | 3/13/2014           | 120.0000               | \$0.79                         | 0.0000                                     | 0                       | \$95.36  |
|   |                       |            | 304 RD Tube .500 x .035W               | f                    | 120.0000      | DESI02              |                        | \$95.36                        | 0.0000                                     | 0                       |          |
|   | No                    |            | M128495                                |                      |               |                     |                        |                                |  |                         |          |

Total Received Quantity: 1,284.0000  
Total Qty to Inspect (PO U/M): 0.0000  
Total Reject Quantity: 0.0000  
Total Receipt Value: \$2,107.08  
Total Balance Due Quantity: 0.0000





**Marmon/Keystone Canada Inc.**  
ACIERS SPÉCIALISÉS

290 Chemin du Tremblay  
Boucherville QU CAN J4B 5X9  
TEL. 514/527-9153  
FAX. 450/641-4357

PAGE...: 1  
Order : 1143980  
Date...: 03/11/2014

**PACKING SLIP**

SOLD TO: \_\_\_\_\_

DART AEROSPACE LTD  
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO: \_\_\_\_\_

DART AEROSPACE LTD  
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

| SHIP VIA             |   | F.O.B.        | SALESPERSON      | YOUR ORDER NO. |  |
|----------------------|---|---------------|------------------|----------------|--|
| TST OVERLAND #222212 |   | BOUCHERVILLE  | C. Gee           | PO23221        |  |
| Ordered              | Description   | Number Pieces | Quantity Shipped | Back Ordered   |  |
| 01                   | Fax all papers to Linda Lacelle 613-632-1053<br>rev:01/11 GD<br><br>STAINLESS STEEL TUBE A554<br>304 ORN. TUBE 3/4" X 3/4" X .065 (A554)<br>STO .750 .750 .065 304APC<br>Tariff Number: 7306.40.00.10<br>Cust. part#: M304TS0.750W.065<br>HT#.....: H5H3<br>Total... 30 | 30            | 600/FT<br>600/FT | ✓              |  |
| 02                   | ALUMINUM SMLS TUBE<br>ATS .375 .058 D6061<br>Tariff Number: 7608.20.00.00<br>Cust. part#: M6061T6T0.375W.058<br>HT#.....: F00135847<br>Total... 17  | 17            | 204/FT<br>204/FT | X              |  |
| 03                   | ALUMINUM SMLS TUBE<br>ATS .500 .058 D6061<br>Tariff Number: 7608.20.00.00<br>Cust. part#: M6061T6T0.500W.058<br>HT#.....: F00138437<br>Total... 25  | 25            | 300/FT<br>300/FT | ✓              |  |
| 04                   | ALUMINUM SMLS TUBE<br>ATS 1.000 .065 D6061<br>Tariff Number: 7608.20.00.00<br>Cust. part#: M6061T6T1.000W065<br>HT#.....: 17749890<br>Total... 5  | 5             | 60/FT<br>60/FT   | ✓              |  |
| 05                   | STAINLESS STEEL SEAMLESS TUBE<br>SMLS TUBE 304L 1/2 X .035 A213<br>STS .500 .035 304L<br>Tariff Number: 7304.41.19.90<br>Cust. part#: M304TR0.500W.035<br>HT#.....: YX1305-692<br>Total... 6  | 6             | 120/FT<br>120/FT | X              |  |

Packaging:

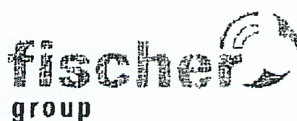
Total Weight.....: 440.4

Customers.: \_\_\_\_\_



A Marmon Distribution Services/Berkshire Hathaway Company



**CERTIFICATE OF COMPLIANCE**

We hereby certify that the material listed below has been used to produce stainless steel tubing in accordance with specifications outlined in ASTM A554-03/EN 10204 3.1.

Type: 304  
Size: 0.750" x 0.750" x 0.065" x 240.00"  
Finish: As Welded  
Your P.O. #: MX5527  
Item Code: STO.750.750.065

HEAT NO.: H5H3 COIL NO.: 02H5H3 B

**CHEMICAL ANALYSIS (%) (per ASTM A240):**

|        |        |        |        |        |         |     |        |
|--------|--------|--------|--------|--------|---------|-----|--------|
| C      | Mn     | P      | S      | Si     | Cr      | Mo  | Ni     |
| 0.0510 | 1.5710 | 0.0320 | 0.0010 | 0.2410 | 18.3000 | N/R | 8.0050 |
| Cu     | Ti     | Al     | N      | Co     | Cb      |     |        |
| N/R    | N/R    | N/R    | 0.0600 | N/R    | N/R     |     |        |

**MECHANICAL PROPERTIES (per ASTM A240):**

|                |                  |            |          |
|----------------|------------------|------------|----------|
| YIELD STRENGTH | TENSILE STRENGTH | ELONGATION | HARDNESS |
| P.S.I.         | P.S.I.           | %          |          |
| 50250          | 98870            | 48.73      | 85 HRB   |

Mercury has not been used as an alloying material nor is it present in our processing methods.  
All tubes inspected with in-line eddy current testing

Date: 07/31/2013

Rob Kaminski

Metallurgical Lab Technician

Q.C. Reviewed  
SR08/02/13



# KAISER ALUMINUM FABRICATED PRODUCTS

*Best in Class*

## CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
6573 W. WILLIS ROAD  
CHANDLER, AZ 85226

|   |                          |   |  |  |                      |
|---|--------------------------|---|--|--|----------------------|
| CUSTOMER PO NUMBER:<br>61-30091-2   |                          | CUSTOMER PART NUMBER:<br>AT/375.058/734 |  | PRODUCT DESCRIPTION:<br>Seamless Tube/Pipe |                      |
| KAISER ORDER NUMBER:<br>212283  | LINE ITEM:<br>002        | SHIP DATE:<br>01/12/2013                | KAISER LOT NUMBER:<br>F00135847  | ALLOY:<br>6061                             | TEMPER:<br>T6        |
| WEIGHT SHIPPED:<br>634.000 LB   | QUANTITY:<br>781.000 PCS | B/L NUMBER:<br>212932                   | DIAM/DAF/THKNS:  | WIDTH:                                     | LENGTH:<br>12.000 FT |
| SHIP TO:<br><br>MARMON/KEYSTONE CORP<br>32944 US HIGHWAY 6<br>SPRING VALLEY, IL 61362 USA |                          |   | SOLD TO:<br><br>MARMON/KEYSTONE CORP<br>1000 REMINGTON BLVD.<br>SUITE 305<br>BOLINGBROOK, IL 60440 USA |  |                      |

### Actual Physical Properties

| REFERENCE | DASH# | SAMPLE# | UTS (KSI) | YTS (KSI) | ELONG% | HARDNESS | CON%IACS | BEND |
|-----------|-------|---------|-----------|-----------|--------|----------|----------|------|
| F00135847 | 0001  | 1       | 44.9      | 42.2      | 10.0   | N/A      | N/A      | N/A  |
| F00135847 | 0002  | 1       | 45.9      | 42.9      | 10.5   | N/A      | N/A      | N/A  |

### Chemical Composition (wt%), Aluminum Remainder

| LIMITS  | Si   | Fe   | Cu   | Mn   | Mg   | Cr   | Zn   | Ti   | Pb  | Bi  | Zr  | Ea   | Tot  |
|---------|------|------|------|------|------|------|------|------|-----|-----|-----|------|------|
| Maximum | 0.80 | 0.70 | 0.40 | 0.15 | 1.20 | 0.35 | 0.25 | 0.15 | NA  | NA  | NA  | 0.05 | 0.15 |
| Minimum | 0.40 | 0.00 | 0.15 | 0.00 | 0.80 | 0.04 | 0.00 | 0.00 | NA  | NA  | NA  | 0.00 | 0.00 |
| D71122  | .65  | .33  | .23  | .06  | .97  | .08  | .06  | .02  | .00 | .00 | .00 | .01  | .02  |

### Applicable Requirements:

Description: MADE IN USA  
 OD: 0.375"; Wall: 0.058"; Round @  
 AMS-4082P ASTM B210-12 WW-T-700/6F  
 WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS-4082P, WAS NOT OILED.  
 COMPLIES TO DIN EN 10204 JAN 2005  
 COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014  
 No Weld Repair. Mercury Free.

### Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

Plant Serial: 00014553  
 Kaiser Order Number: 212283  
 Line Item: 002



**KAISER**  
**ALUMINUM**  
FABRICATED PRODUCTS

*Best in Class*

**CERTIFIED TEST REPORT**

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
6573 W. WILLIS ROAD  
CHANDLER, AZ 85226

**CERTIFICATION**

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager



Q.C. Reviewed  
SR03/04/13

Plant Serial: 00014553  
Kaiser Order Number: 212283  
Line Item: 002



# KAISER ALUMINUM FABRICATED PRODUCTS

*Best in Class*

## CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
5205 KAISER DRIVE  
KALAMAZOO, MI 49048

|   |                          |                                       |  |  |                      |
|---|--------------------------|---------------------------------------|--|--|----------------------|
| CUSTOMER PO NUMBER:<br>61-30196-1   |                          | CUSTOMER PART NUMBER:<br>AT/5.058/734 |  | PRODUCT DESCRIPTION:<br>Seamless Tube/Pipe |                      |
| KAISER ORDER NUMBER:<br>635689  | LINE ITEM:<br>001        | SHIP DATE:<br>03/04/2013              | KAISER LOT NUMBER:<br>F00138437  | ALLOY:<br>6061                             | TEMPER:<br>T6        |
| WEIGHT SHIPPED:<br>691.000 LB   | QUANTITY:<br>606.000 PCS | B/L NUMBER:<br>605670                 | DIAM/DAF/THKNS:<br>  | WIDTH:<br>                                 | LENGTH:<br>12.000 FT |
| SHIP TO:<br>MARMON/KEYSTONE CORP<br>32944 US HIGHWAY 6<br>SPRING VALLEY, IL 61362 USA |                          |                                       | SOLD TO:<br>MARMON/KEYSTONE CORP<br>1000 REMINGTON BLVD.<br>SUITE 305<br>BOLINGBROOK, IL 60440 USA |  |                      |

### Actual Physical Properties

| REFERENCE | DASH# | SAMPLE# | UTS (KSI) | YTS (KSI) | ELONG% | HARDNESS | CONDUCT. | BEND |
|-----------|-------|---------|-----------|-----------|--------|----------|----------|------|
| F00138437 | 0001  | 1       | 44.7      | 41.3      | 13.5   | N/A      | N/A      | N/A  |
| F00138437 | 0002  | 1       | 45.6      | 42.4      | 14.0   | N/A      | N/A      | N/A  |

### Chemical Composition (wt%), Aluminum Remainder

| LIMITS  | Si   | Fe   | Cu   | Mn   | Mg   | Cr   | Zn   | Ti   | Pb  | Bi  | Zr  | Ea   | Tot  |
|---------|------|------|------|------|------|------|------|------|-----|-----|-----|------|------|
| Maximum | 0.80 | 0.70 | 0.40 | 0.15 | 1.20 | 0.35 | 0.25 | 0.15 | NA  | NA  | NA  | 0.05 | 0.15 |
| Minimum | 0.40 | 0.00 | 0.15 | 0.00 | 0.80 | 0.04 | 0.00 | 0.00 | NA  | NA  | NA  | 0.00 | 0.00 |
| D71122  | .65  | .33  | .23  | .06  | .97  | .08  | .06  | .02  | .00 | .00 | .00 | .01  | .02  |

### Applicable Requirements:

Description: MADE IN USA  
OD: 0.500"; Wall: 0.058"; Round @  
AMS-4082P ASTM B210-12 WW-T-700/6F  
WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS-4082P, WAS NOT OILED  
COMPLIES TO DIN EN 10204 JAN 2005  
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014  
No Weld Repair. Mercury Free.

### Miscellaneous Notes

MANUFACTURED IN USA (CHANDLER, AZ) MELTED IN USA

|                   |                    |
|-------------------|--------------------|
| MARMON / KEYSTONE |                    |
| Q.C. REVIEWED     |                    |
| DATE              | INITIAL            |
| 1/10/14           | <i>[Signature]</i> |

Plant Serial: 00080269  
Kaiser Order Number: 635689  
Line Item: 001



# **KAISER ALUMINUM**

**FABRICATED PRODUCTS**

*Best in Class*

## **CERTIFIED TEST REPORT**

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
5205 KAISER DRIVE  
KALAMAZOO, MI 49048

### **CERTIFICATION**

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Calvin Latting, Quality & Technology Manager

*Calvin Latting*



# KAISER ALUMINUM FABRICATED PRODUCTS

*Best in Class*

## CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
5205 KAISER DRIVE  
KALAMAZOO, MI 49048

|   |                   |  |                       |  |                      |
|---|-------------------|--|-----------------------|--|----------------------|
| CUSTOMER PO NUMBER:<br>61-30196-1   |                   | CUSTOMER PART NUMBER:<br>AT/5.058/734  |                       | PRODUCT DESCRIPTION:<br>Seamless Tube/Pipe |                      |
| KAISER ORDER NUMBER:<br>635689  | LINE ITEM:<br>001 | SHIP DATE:<br>03/04/2013   |                       | KAISER LOT NUMBER:<br>F00138437            | ALLOY:<br>6061       |
| WEIGHT SHIPPED:<br>691.000 LB   |                   | QUANTITY:<br>606.000 PCS   | B/L NUMBER:<br>605670 | DIAM/DAF/THKNS:<br>                        | WIDTH:<br>           |
| SHIP TO:<br>MARMON/KEYSTONE CORP<br>32944 US HIGHWAY 6<br>SPRING VALLEY, IL 61362 USA |                   | SOLD TO:<br>MARMON/KEYSTONE CORP<br>1000 REMINGTON BLVD.<br>SUITE 305<br>BOLINGBROOK, IL 60440 USA |                       |  |                      |
|   |                   |  |                       | TEMPER:<br>T6                              | LENGTH:<br>12.000 FT |

### Actual Physical Properties

| REFERENCE | DASH# | SAMPLE# | UTS (KSI) | YTS (KSI) | ELONG% | HARDNESS | CONDUCT. | BEND |
|-----------|-------|---------|-----------|-----------|--------|----------|----------|------|
| F00138437 | 0001  | 1       | 44.7      | 41.3      | 13.5   | N/A      | N/A      | N/A  |
| F00138437 | 0002  | 1       | 45.6      | 42.4      | 14.0   | N/A      | N/A      | N/A  |

### Chemical Composition (wt%), Aluminum Remainder

| LIMITS  | Si   | Fe   | Cu   | Mn   | Mg   | Cr   | Zn   | Ti   | Pb  | Bi  | Zr  | Ea   | Tot  |
|---------|------|------|------|------|------|------|------|------|-----|-----|-----|------|------|
| Maximum | 0.80 | 0.70 | 0.40 | 0.15 | 1.20 | 0.35 | 0.25 | 0.15 | NA  | NA  | NA  | 0.05 | 0.15 |
| Minimum | 0.40 | 0.00 | 0.15 | 0.00 | 0.80 | 0.04 | 0.00 | 0.00 | NA  | NA  | NA  | 0.00 | 0.00 |
| D71122  | .65  | .33  | .23  | .06  | .97  | .08  | .06  | .02  | .00 | .00 | .00 | .01  | .02  |

### Applicable Requirements:

Description: MADE IN USA  
OD: 0.500"; Wall: 0.058"; Round @  
AMS-4082P ASTM B210-12 WW-T-700/6F  
WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS-4082P, WAS NOT OILED  
COMPLIES TO DIN EN 10204 JAN 2005  
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014  
No Weld Repair. Mercury Free.

### Miscellaneous Notes

MANUFACTURED IN USA (CHANDLER,AZ) MELTED IN USA

Q.C. Reviewed  
SR07/17/13

Plant Serial: 00080269  
Kaiser Order Number: 635689  
Line Item: 001





**Alcoa Forgings and Extrusions**  
Lafayette Operations  
3131 East Main Street  
Lafayette, IN  
47905-7500

Alcoa, Inc.

### Invoice To Customer

MARMON/KEYSTONE CORPORATION  
1000 REMINGTON BLVD

**SUITE 305**

BOLINGBROOK, IL - 60440

**Ship To Customer**

MARMON/KEYSTONE CORPORATION  
33064 THE HICKORY WAY, C

SPRING VALLEY, IL - 61362

# Certified Inspection Report

| Sales Order Number |     | Customer P/O | Cert Number | Page      |
|--------------------|-----|--------------|-------------|-----------|
| Line               | No. |              |             | 1/2       |
| 1000489569         | 11  | 61-30524-1   | AEF1648860  | 06-JUN-13 |

| Quantity Shipped | Date Shipped | Item Description                              |
|------------------|--------------|---|
| 693              | LB           | Drawn Tube OD X WALL<br>1.000 OD X 0.065 WALL |
| B/L              | Item No.     | 144 IN LN<br>6061/T76                         |
| 2086932          | G03123386    | W/E 0.225                                     |
| Delivery ID      | Item No. Rev | Marking CONTINUOUS:<br>AMS4032 REV P          |
| 8003404          |              | ASTMB210 REV 12                               |
| Customer Part No |              | WW-1-7006 REV F, AMZ, NOT1                    |
| AT/1, 065/734    |              |   |

DAS  
27  
9-89  
11/3/21

## Signature And Title

Madison S. Apple

**Melissa Griffith**  
Quality Control Manager

06-JUN-13

## Legal Statement

We hereby certify, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and had the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys and neither is any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

## Quantities per Lot / Packages

| Package Number | Lot Number | Quantity | UOM | Weight |     |
|----------------|------------|----------|-----|--------|-----|
|                |            |          |     | Gross  | Net |
| G117-PKG593482 | 17749890   | 133      | PCS | 407    | 359 |
| G117-PKG593483 | 17749880   | 124      | PCS | 386    | 334 |

### Composition Limits

| Alloy | Si          | Fe   | Cu           | Mn   | Mg  | Cr   | Zn   | Ti   |
|-------|-------------|------|--------------|------|-----|------|------|------|
| 6061  | Min         | 0.40 | 0.15         | 0.15 | 0.8 | 0.04 | ---  | ---  |
|       | Max         | 0.8  | 0.7          | 0.40 | 1.2 | 0.35 | 0.25 | 0.15 |
| Alloy | Others Each |      | Others Total |      |     |      |      |      |
|       | Min         | ---  | ---          | ---  | --- | ---  | ---  | ---  |
| 6061  | Max         | 0.05 | ---          | 0.15 | --- | ---  | ---  | ---  |

| Mechanical | Test Results |
|------------|--------------|
| Properly - |              |

| Test Type  | UTS - L | TYS - L | EL 4D-Long |
|------------|---------|---------|------------|
| UOM        | KSI     | KSI     | PCT        |
| # of Tests |         |         |            |





Alcoa Forgings and Extrusions  
Lafayette Operations  
3131 East Main Street  
Lafayette, IN  
47905-7500

## Certified Inspection Report

|                    |  |              |  |             |                 |
|--------------------|--|--------------|--|-------------|-----------------|
| Sales Order Number |  | Customer P/O |  | Cert Number | Page            |
| 1000489569         |  | 61-30554-1   |  | AEP1648860  | 2/2             |
| Line No.           |  | 1,1          |  | 06-JUN-13   | Cert Print Date |
|                    |  |              |  | 06-JUN-13   |                 |

| Test Temper | Lot Number | Piece / Test ID | Results | Results | Results |
|-------------|------------|-----------------|---------|---------|---------|
| T6          | 17749890   | 3-F             | 46.9    | 42.9    | 17.7    |

### Other - Test Limits

| Test Type   |             | Dimensional |     |
|-------------|-------------|-------------|-----|
| UOM         |             |             |     |
| # of Tests  |             |             |     |
| Test Temper | Lot Number  | Min         | Max |
| T6          | SPEC LIMITS | P           | --- |

### Other - Test Results

| Test Type   |            | Dimensional |  |
|-------------|------------|-------------|--|
| UOM         |            |             |  |
| # of Tests  |            |             |  |
| Test Temper | Lot Number | Results     |  |
| T6          | 17749890   | P           |  |

### Cert Notes

Made in USA  
The test report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate.  
The recording of false, fictitious, or otherwise fraudulent statements or entries on this certificate by any recipient may be punished as a felony under applicable law.





CRYSTAL-PALACE

# SHANGHAI CRYSTAL PALACE PIPE CO., LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

## MILL TEST CERTIFICATE

ISO9001:2008 ; PED Material Certificate (No.: QAC0021058/A)

DATE OF ISSUE: 2013/11/3

CUSTOMER: MARMON/KEYSTONE CANADA INC.

CERTIFICATE NO.: 2013-7-17-E-1

P.O.NO.: BN3759

ORDER NO.: 2013-07-017-E

COMMODITY: STAINLESS STEEL SEAMLESS TUBING

GRADE: ASTM A213-11a/ASME SA213-10 TP304/TP304L

CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END

HEAT NO.: YX1305-692

CHEMICAL CONTENTS (WT%)

| ELEMENTS        | C       | Mn     | P       | S       | Si     | Ni       | Cr        |
|-----------------|---------|--------|---------|---------|--------|----------|-----------|
| SPECIFICATION   | ≤ 0.035 | ≤ 2.00 | ≤ 0.040 | ≤ 0.030 | ≤ 0.75 | 8.0~11.0 | 18.0~20.0 |
| RESULTS (LADLE) | 0.019   | 0.67   | 0.028   | 0.001   | 0.40   | 8.07     | 18.36     |

## PHYSICAL PROPERTIES

| Dimensions |            |               | Bundle No. | Pieces | Weight (kg) | 0.2%YS (Mpa) |       |      | TS (Mpa) |       |      | EL (%) |       |      | FLARING TEST | FLATTENING TEST | HARDNESS HRB | EDDY CURRENT TEST TO E426 (100%) |
|------------|------------|---------------|------------|--------|-------------|--------------|-------|------|----------|-------|------|--------|-------|------|--------------|-----------------|--------------|----------------------------------|
| O.D (inch) | W.T (inch) | Length (feet) |            |        |             | ≥ 205        | ≥ 515 | ≥ 35 | ≥ 205    | ≥ 515 | ≥ 35 | ≥ 205  | ≥ 515 | ≥ 35 |              |                 |              |                                  |
| 0.375      | 0.035      | 20            | G13-9-166  | 1250   | 1457        | 320          | 640   | 61.5 | OK       | OK    | OK   | OK     | OK    | OK   | OK           | OK              | 74           | OK (DRILLED HOLE)                |
| 0.500      | 0.035      | 20            | P13-10-88  | 500    | 797         | 265          | 655   | 65.5 | OK       | OK    | OK   | OK     | OK    | OK   | OK           | OK              | 70           | OK (DRILLED HOLE)                |

## REMARKS:

AS PER ASTM A213-11a/ASME SA213-10  
WALL THICKNESS TOLERANCE AS PER ASTM A269-10  
IN COMPLIANCE TO NACE MR0175-2003  
IC TEST TO ASTM A262 PRACTICE E  
SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min  
NO WELD REPAIR WAS PERFORMED  
FREE FROM MERCURY CONTAMINATION  
COUNTRY OF ORIGIN: CHINA  
MILL TEST CERTIFICATE TO EN 10204/3.1  
INVOICE NO: YK-13-11-13

1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT  
2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.  
SHANGHAI CRYSTAL PALACE PIPE CO., LTD

MANAGER OF QUALITY ASSURANCE DEPARTMENT / DING WEI-GUO

DEC 18 2013

QC REVIEWED



# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: H304T50.750w.065

PO / BATCH NO.: 23221

DATE: 14-03-19

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: .065w

QUANTITY RECEIVED: 600'

THICKNESS RECEIVED: .065w

QUANTITY INSPECTED: 600'

SHEET SIZE ORDERED: /

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: /

| DESCRIPTION  | NCR<br>(Check<br>Y/N)  | COMMENTS             |
|--|--|----------------------|
| SURFACE DAMAGE                                     | Y <input checked="" type="radio"/> N <input type="radio"/>                       |                      |
| CORRECT FINISH                                     | <input checked="" type="radio"/> Y <input type="radio"/> N <input type="radio"/> |                      |
| CORROSION  | Y <input type="radio"/> N <input checked="" type="radio"/>                       |                      |
| CORRECT GRAIN DIRECTION                            | <input checked="" type="radio"/> Y <input type="radio"/> N <input type="radio"/> |                      |
| CORRECT MATERIAL                                   | <input checked="" type="radio"/> Y <input type="radio"/> N <input type="radio"/> |                      |
| CORRECT THICKNESS                                  | <input checked="" type="radio"/> Y <input type="radio"/> N <input type="radio"/> |                      |
| PHOTO REQUIRED                                     | Y <input type="radio"/> N <input checked="" type="radio"/>                       |                      |
| CORRECT MATERIAL                                   | <input checked="" type="radio"/> Y <input type="radio"/> N <input type="radio"/> |                      |
| CORRECT REF # TO LINK CERT                         | <input checked="" type="radio"/> Y <input type="radio"/> N <input type="radio"/> | ASTM A554 / HT# H5H3 |
| CORRECT MATERIAL IDENTIFICATION                    | <input checked="" type="radio"/> Y <input type="radio"/> N <input type="radio"/> | H304T50.750w.065     |
| CORRECT M# ON THE MATERIAL                         | <input checked="" type="radio"/> Y <input type="radio"/> N <input type="radio"/> | M123455              |
| DOES THIS MATERIAL REQUIRE<br>ENGINEERING SIGN OFF | Y <input type="radio"/> N <input checked="" type="radio"/>                       |                      |
| DOES THIS REQUIRE AN<br>EXTRUSION REPORT           | Y <input type="radio"/> N <input checked="" type="radio"/>                       |                      |

| CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.<br>RECORD RESULTS BELOW |     |     |       |       |  |
|--|-----|-----|-------|-------|--|
| TYPE OF MATERIAL<br>SIZE OF TEST SAMPLE<br>HARDNESS / DUROMETER READING            | HRC | HRB | DUR A | DUR D |  |
|  |     |     |       |       |  |
|  |     |     |       |       |  |

testers located in the Quality Office

| QC 18 INSPECTION                                    | ENGINEERING SIGNOFF (if required) |
|---|-----------------------------------|
| INSPECTED BY: <u>DAS</u><br><u>9</u><br><u>9-00</u> | SIGNED OFF BY: _____              |
| DATE: <u>14-03-19</u>                               | DATE: _____                       |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304TRO.SAW.035

PO / BATCH NO.: 23221

DATE: 14-3-21

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: .50X.035

QUANTITY RECEIVED: 120'

THICKNESS RECEIVED: .50X.035

QUANTITY INSPECTED: 120'

SHEET SIZE ORDERED: /

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: /

| DESCRIPTION                                     | NCR<br>(Check Y/N)                 |                                    | COMMENTS                |
|---|------------------------------------|------------------------------------|-------------------------|
| SURFACE DAMAGE                                  | Y                                  | <input checked="" type="radio"/> N |                         |
| CORRECT FINISH                                  | <input checked="" type="radio"/> Y | N                                  |                         |
| CORROSION                                       | Y                                  | <input checked="" type="radio"/> N |                         |
| CORRECT GRAIN DIRECTION                         | <input checked="" type="radio"/> Y | N                                  |                         |
| CORRECT MATERIAL                                | <input checked="" type="radio"/> Y | N                                  |                         |
| CORRECT THICKNESS                               | <input checked="" type="radio"/> Y | N                                  |                         |
| PHOTO REQUIRED                                  | Y                                  | <input checked="" type="radio"/> N |                         |
| CORRECT MATERIAL                                | <input checked="" type="radio"/> Y | N                                  |                         |
| CORRECT REF # TO LINK CERT                      | <input checked="" type="radio"/> Y | N                                  | M304TRO.SAW.035         |
| CORRECT MATERIAL IDENTIFICATION                 | <input checked="" type="radio"/> Y | N                                  | ASTM A213 H# YX1305 692 |
| CORRECT M# ON THE MATERIAL                      | <input checked="" type="radio"/> Y | N                                  | m128495                 |
| DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF | Y                                  | <input checked="" type="radio"/> N |                         |
| DOES THIS REQUIRE AN EXTRUSION REPORT           | Y                                  | <input checked="" type="radio"/> N |                         |

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.  
RECORD RESULTS BELOW

|                              | HRC | HRB | DUR A | DUR D |
|------------------------------|-----|-----|-------|-------|
| TYPE OF MATERIAL             |     |     |       |       |
| SIZE OF TEST SAMPLE          |     |     |       |       |
| HARDNESS / DUROMETER READING |     |     |       |       |

testers located in the Quality Office

|                     |                                   |
|---------------------|-----------------------------------|
| QC 18 INSPECTION    | ENGINEERING SIGNOFF (if required) |
| INSPECTED BY: _____ | SIGNED OFF BY: _____              |
| DATE: _____         | DATE: _____                       |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6 TO 375 W 0.58

PO / BATCH NO.: 23221

DATE: 14-3-21

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: 375 X 0.58

QUANTITY RECEIVED: 204'

THICKNESS RECEIVED: 375 X 0.58

QUANTITY INSPECTED: 204'

SHEET SIZE ORDERED: /

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: /

| DESCRIPTION                                     | NCR<br>(Check Y/N)                 |                                    | COMMENTS                 |
|---|------------------------------------|------------------------------------|--------------------------|
| SURFACE DAMAGE                                  | Y                                  | <input checked="" type="radio"/> N |                          |
| CORRECT FINISH                                  | <input checked="" type="radio"/> Y | N                                  |                          |
| CORROSION                                       | Y                                  | <input checked="" type="radio"/> N |                          |
| CORRECT GRAIN DIRECTION                         | <input checked="" type="radio"/> Y | N                                  |                          |
| CORRECT MATERIAL                                | <input checked="" type="radio"/> Y | N                                  |                          |
| CORRECT THICKNESS                               | <input checked="" type="radio"/> Y | N                                  |                          |
| PHOTO REQUIRED                                  | Y                                  | <input checked="" type="radio"/> N |                          |
| CORRECT MATERIAL                                | <input checked="" type="radio"/> Y | N                                  |                          |
| CORRECT REF # TO LINK CERT                      | <input checked="" type="radio"/> Y | N                                  | ASTM B210-12 # F00135847 |
| CORRECT MATERIAL IDENTIFICATION                 | <input checked="" type="radio"/> Y | N                                  | M6061T6 375 W 0.58       |
| CORRECT M# ON THE MATERIAL                      | <input checked="" type="radio"/> Y | N                                  | M28495                   |
| DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF | Y                                  | <input checked="" type="radio"/> N |                          |
| DOES THIS REQUIRE AN EXTRUSION REPORT           | Y                                  | <input checked="" type="radio"/> N |                          |

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.

RECORD RESULTS BELOW

|                              | HRC | HRB | DUR A | DUR D |
|------------------------------|-----|-----|-------|-------|
| TYPE OF MATERIAL             |     |     |       |       |
| SIZE OF TEST SAMPLE          |     |     |       |       |
| HARDNESS / DUROMETER READING |     |     |       |       |

testers located in the Quality Office

|                         |                      |                                   |  |
|-------------------------|----------------------|-----------------------------------|--|
| QC 18 INSPECTION        |                      | ENGINEERING SIGNOFF (if required) |  |
| INSPECTED BY: <u>27</u> | SIGNED OFF BY: _____ |                                   |  |
| DATE: <u>14/3/21</u>    | DATE: _____          |                                   |  |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M606/T6T6 .500 W 0.58

PO / BATCH NO.: 23221

DATE: 14-3-21

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: .500 X .058

QUANTITY RECEIVED: 300'

THICKNESS RECEIVED: .500 X .058

QUANTITY INSPECTED: 300'

SHEET SIZE ORDERED: /

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: /

| DESCRIPTION                                     | NCR<br>(Check Y/N) |   | COMMENTS                        |
|---|--------------------|---|---------------------------------|
| SURFACE DAMAGE                                  | Y                  | N |                                 |
| CORRECT FINISH                                  | Y                  | N |                                 |
| CORROSION                                       | Y                  | N |                                 |
| CORRECT GRAIN DIRECTION                         | Y                  | N |                                 |
| CORRECT MATERIAL                                | Y                  | N |                                 |
| CORRECT THICKNESS                               | Y                  | N |                                 |
| PHOTO REQUIRED                                  | Y                  | N |                                 |
| CORRECT MATERIAL                                | Y                  | N |                                 |
| CORRECT REF # TO LINK CERT                      | Y                  | N | ASTM B210-12 <u>H# F0038487</u> |
| CORRECT MATERIAL IDENTIFICATION                 | Y                  | N | M606/T6T6 .500 W 0.58           |
| CORRECT M# ON THE MATERIAL                      | Y                  | N | M128495                         |
| DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF | Y                  | N |                                 |
| DOES THIS REQUIRE AN EXTRUSION REPORT           | Y                  | N |                                 |

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.

RECORD RESULTS BELOW

|                              | HRC | HRB | DUR A | DUR D |
|------------------------------|-----|-----|-------|-------|
| TYPE OF MATERIAL             |     |     |       |       |
| SIZE OF TEST SAMPLE          |     |     |       |       |
| HARDNESS / DUROMETER READING |     |     |       |       |

testers located in the Quality Office

QC 18 INSPECTION

ENGINEERING SIGNOFF (if required)

INSPECTED BY: DAS 27 3-20 14/3/21

SIGNED OFF BY: \_\_\_\_\_

DATE: \_\_\_\_\_

DATE: \_\_\_\_\_

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6T 1.00W 065

PO / BATCH NO.: 23221

DATE: 14-3-21

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: 1.00 x 065

QUANTITY RECEIVED: 60'

THICKNESS RECEIVED: 1.00 x 065

QUANTITY INSPECTED: 60'

SHEET SIZE ORDERED: ✓

QUANTITY REJECTED: ✓

SHEET SIZE RECEIVED: ✓

| DESCRIPTION                                     | NCR<br>(Check Y/N) |          | COMMENTS                          |
|---|--------------------|----------|-----------------------------------|
| SURFACE DAMAGE                                  | Y                  | <u>N</u> |                                   |
| CORRECT FINISH                                  | <u>Y</u>           | N        |                                   |
| CORROSION                                       | Y                  | <u>N</u> |                                   |
| CORRECT GRAIN DIRECTION                         | <u>Y</u>           | N        |                                   |
| CORRECT MATERIAL                                | <u>Y</u>           | N        |                                   |
| CORRECT THICKNESS                               | <u>Y</u>           | N        |                                   |
| PHOTO REQUIRED                                  | <u>Y</u>           | <u>N</u> |                                   |
| CORRECT MATERIAL                                | <u>Y</u>           | N        |                                   |
| CORRECT REF # TO LINK CERT                      | <u>Y</u>           | N        | <u>ASTM B210 Rev D H# 1774980</u> |
| CORRECT MATERIAL IDENTIFICATION                 | <u>Y</u>           | N        | <u>M6061T6T 1.00W 065</u>         |
| CORRECT M# ON THE MATERIAL                      | <u>Y</u>           | N        | <u>M12845</u>                     |
| DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF | Y                  | <u>N</u> |                                   |
| DOES THIS REQUIRE AN EXTRUSION REPORT           | Y                  | <u>N</u> |                                   |

| CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.<br>RECORD RESULTS BELOW |     |     |       |       |  |
|--|-----|-----|-------|-------|--|
| TYPE OF MATERIAL<br>SIZE OF TEST SAMPLE<br>HARDNESS / DUROMETER READING            | HRC | HRB | DUR A | DUR D |  |
|  |     |     |       |       |  |
|  |     |     |       |       |  |

testers located in the Quality Office

|   |  |
|---|--|
| <b>QC 18 INSPECTION</b>                         | <b>ENGINEERING SIGNOFF (if required)</b> |
| INSPECTED BY: <u>9-89 M/S/01</u><br>DATE: _____ | SIGNED OFF BY: _____<br>DATE: _____      |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO23221

Purchase Order Date 3/4/2014

PO Print Date 3/4/2014

Page Number 1 of 3

Order From :  
MARMON/KEYSTONE CANADA LTD.  
290 CHEMIN DU TREMBLAY  
BOUCHERVILLE, QC J4B 5X9  
CA

VC-MAR001

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

FOXPED  
2/16/304

|                 |              |                |                     |
|-----------------|--------------|----------------|---------------------|
| Contact Name    |              | Buyer          | Chantal Lavoie      |
| Vendor Phone    | 800 361 8142 | Customer POID  |                     |
|                 |              | Customer Tax # | 10127-2607          |
| Ship To Contact |              | Terms          | Net 30              |
| Ship To Phone   |              | Currency       | CAD                 |
| Ship Via:       | TST ground   | FOB            | Destination-Collect |
| Ship Acct:      |              |                |                     |

m 128495

| Line Nbr   | Reference Vendor Part Number<br>Line Comments<br>Delivery Comments | Description/<br>Mfg ID         | Req Date/<br>Taxable<br>Promise Date | CD | Req Qty/<br>Unit of<br>Measure | PO Unit Price | Extended Price |
|--|--|--------------------------------|--------------------------------------|----|--------------------------------|---------------|----------------|
| 1  | M6061T6T0.375W.058   | 6061-T6 RD Tube .375<br>x.058W | 3/7/2014<br>Yes<br>3/7/2014          |    | 200.00 ✓<br>f 204.             | \$1.95        | \$390.00       |
| MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING<br>AS PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8 OR<br>AMS 4080 OR AMS 4082 OR AMS 4083 OR ASTM B210 OR<br>ASTM B241 |  |                                |                                      |    |                                |               |                |
| Line Total:  |  |                                |                                      |    |                                |               | \$390.00       |
| 2  | M6061T6T0.500W.058   | 6061-T6 RD Tube .500<br>x.058W | 3/7/2014<br>Yes<br>3/7/2014          |    | 300.00 ✓<br>f                  | \$2.12        | \$636.00       |
| MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING<br>AS PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8 OR<br>AMS 4080 OR AMS 4082 OR AMS 4083 OR ASTM B210 OR<br>ASTM B241 |  |                                |                                      |    |                                |               |                |
| Line Total:  |  |                                |                                      |    |                                |               | \$636.00       |

5814-3-13

Note:

3/4/2014





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO23221**

Purchase Order Date 3/4/2014

PO Print Date 3/4/2014

Page Number 2 of 3

Order From : VC-MAR001  
MARMON/KEYSTONE CANADA LTD.  
290 CHEMIN DU TREMBLAY  
BOUCHERVILLE, QC J4B 5X9  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 800 361 8142  
  
Ship To Contact  
Ship To Phone  
Ship Via: TST ground  
Ship Acct:

Buyer Chantal Lavoie  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB Destination-Collect

|   |                   |                             |           |       |   |        |          |
|---|-------------------|-----------------------------|-----------|-------|---|--------|----------|
| 3 | M6061T6T1.000W065 | 6061T6 RD TUBE 1.00 x .065w | 3/11/2014 | 60.00 | ✓ | \$3.70 | \$222.00 |
|   |                   |                             | Yes       | f     |   |        |          |
|   |                   |                             | 3/11/2014 |       |   |        |          |

MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING  
AS PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8 OR  
AMS 4080 OR AMS 4082 OR AMS 4083 OR ASTM B210 OR  
ASTM B241

Line Total: \$222.00

|   |                  |                           |          |        |   |        |          |
|---|------------------|---------------------------|----------|--------|---|--------|----------|
| 4 | M304TS0.750W.065 | 304 SQ Tube .75x.75x.065W | 3/7/2014 | 600.00 | ✓ | \$1.62 | \$972.00 |
|   |                  |                           | Yes      | f      |   |        |          |
|   |                  |                           | 3/7/2014 |        |   |        |          |

MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL  
SQUARE TUBING AS PER ASTM A554 MILL FINISH OR  
ASTM A269 MILL FINISH

Line Total: \$972.00

|   |                  |                          |          |        |   |        |          |
|---|------------------|--------------------------|----------|--------|---|--------|----------|
| 5 | M304TR0.500W.035 | 304 RD Tube .500 x .035W | 3/7/2014 | 120.00 | ✓ | \$0.88 | \$105.60 |
|   |                  |                          | Yes      | f      |   |        |          |
|   |                  |                          | 3/7/2014 |        |   |        |          |

MATERIAL: AISI 304/316 SA SEAMLESS ROUND TUBING  
AS PER ASTM A213 OR AMSE SA213 OR ASTM A269

Note:

3/4/2014

8014-3-13.





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO23221

Purchase Order Date 3/4/2014

PO Print Date 3/4/2014

Page Number 3 of 3

**Order From :**

VC-MAR001

**Ship To :** DART AEROSPACE LTD

MARMON/KEYSTONE CANADA LTD.  
290 CHEMIN DU TREMBLAY  
BOUCHERVILLE, QC J4B 5X9  
CA

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone** 800 361 8142

**Ship To Contact**

**Ship To Phone**

**Ship Via:** TST ground

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #** 10127-2607

**Terms**

Net 30

**Currency**

CAD

**FOB**

Destination-Collect

**Line Total:** \$105.60

|   |          |                                |          |      |        |        |
|---|----------|--------------------------------|----------|------|--------|--------|
| 6 | 71401-45 | PROCUREMENT<br>QUALITY CLAUSES | 3/7/2014 | 0.00 | \$0.00 | \$0.00 |
|---|----------|--------------------------------|----------|------|--------|--------|

No

3/7/2014

**Procurement Quality Clauses**

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

**Line Total:** \$0.00

**PO Total:** \$2,325.60

SP14-313

*[Handwritten signature]*

**Note:** Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

**Change Nbr:** 1

**Change Date:** 3/4/2014